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D5203-043

Job Sheet 203187



Part No: D5203-043

Job Qty: 2 pcs ✓

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5203 REV.C IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM IPP REV:B 18.01.17 AS PER DWG
REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	12/12/19	12/12/19	0.00	1.33	Small Fab - 1		JAN 02 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	2 pcs	12/12/19	12/12/19	0.00	0.00	QC 5 - 10		JAN 03 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	12/12/19	12/12/19	0.00	0.00	Packaging 3 - 1 - B4B		JAN 03 2020
							Packaging 3 - 2 - B4B		



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Container No: S244342



Part: D5203-043

Job No: 203187

Serial No/Batch: S244342

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/02/20

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DAS
80

9-89

JAN 03 2020

				Packaging 3 - 3 - B4B ✓	ST370
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130	QC 21 - SA	✓ 2 pcs	12/12/19	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53

ST370

DAS JAN 06 2020

21

9-89

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	4 Ea (2 ea)	100-Small Fab - 1	S156061
D2690-6	Lanyard	4 pcs (2 ea)	100-Small Fab - 1	S230547
D5203-047	Strut Weldment	2 pcs (1 ea)	100-Small Fab - 1	S237466
MS17984-C405	Pin, Quick Release	4 Ea (2 ea)	100-Small Fab - 1	S233671
MS21043-3	Nut	4 Ea (2 ea)	100-Small Fab - 1	S24152
MS21919WCJ12	Clamp	4 Ea (2 ea)	100-Small Fab - 1	S21128356.0
NAS1149C0332R	Washer (AN960C10L)	8 Ea (4 ea)	100-Small Fab - 1	S225629

ST350
ST009
ST370
ST315
ST302
ST291
ST266

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C3A	4	208	0
	D2690-6	4	92	0
	D5203-047	2	0	0
	MS17984-C405	4	11	0
	MS21043-3	4	1,191	0
	MS21919WCJ12	4	11	0
	NAS1149C0332R	8	3,884	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
		Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Operator ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Manufacturing Process ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Equip/Tooling ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Handling/Preservation ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Material ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Product Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Process Improvement ☐	Other/Details: _____				
Human Factors ☐					
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					